

If the wires are connected to a similar switch please connect the same way noting the terminal numbers on the blocks where the wires are attached. These could be slightly different layout but the # terminals will match up (ie 1, 2, 3, 4) Note there is and will need to be a jumper between terminals #2 and #3 as shown in the image at the right.

Standard Factory wiring (18-3 SJ cord) will be as follows:

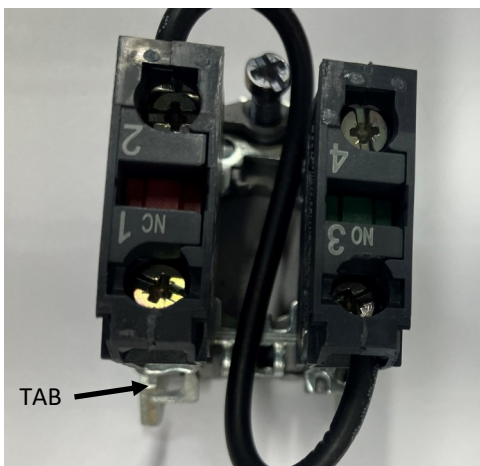
Black to #1 Terminal

White to #4 Terminal

Red (or Green) to #2 Terminal (which is jumpered to #3)

If the wires are not connected to a similar switch please follow the steps below:

1. First disconnect the power to the machine
2. locate the magnetic starter enclosure and remove cover or open.
3. Locate the fuse (which is usually mounted on the enclosure)
4. locate the terminals marked #13 and #14 (these should be the terminals on the auxiliary contacts)
5. Wire attaching to terminal #1 on the new switch should be should come from the fuse holder.
6. Wire attaching to terminal #4 on the new switch will need to be connected to auxiliary contact terminal #13 (this terminal should already have a jumper running to the coil terminal as well)
7. Wire attaching to terminal #3 on the switch will need to be connected to terminal #14 on the auxiliary contact.
8. double check connections to make sure they are all tight then close up the starter assembly and connect power to the unit and test.



To remove the contact block from the pushbuttons.

1. Gently pull TAB out to release the contact block.
2. Pull the contact and pushbuttons apart.